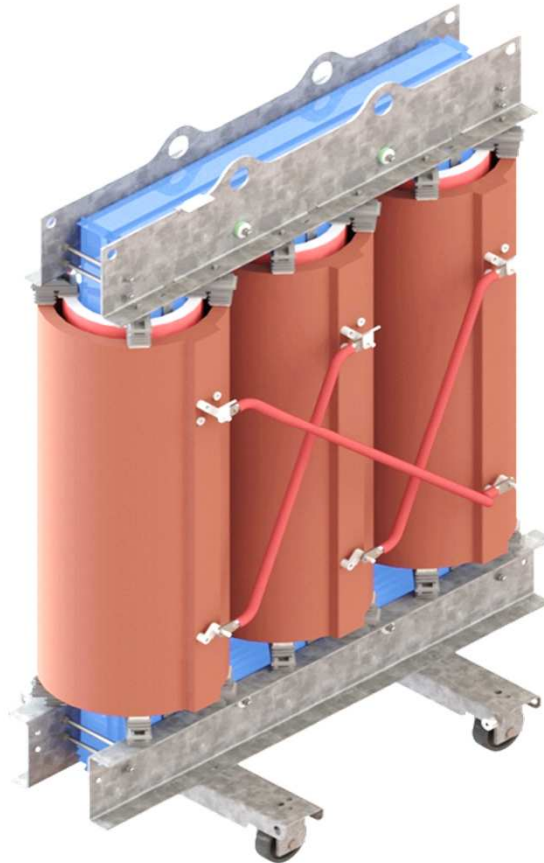


Customer:	Senvion GmbH	Order-number:	142017672/10
		Serial-number:	286099
Order number:	200/4500338765	Type:	DTTHK1NG 3150/30
Date of order:	17.06.2016	Wd. number:	728069
Customer item no.: 60920		Units:	8

Test certificate for: 3 Phase cast resin transformer



page:

- 2 Technical data
- 3 Routine testing
- 8 Appendix / Test results

Remarks:

Customer:	Senvion GmbH	Order-number:	142017672/10
		Serial-number:	286099
Order number:	200/4500338765	Type:	DTTHK1NG 3150/30
Date of order:	17.06.2016	Wd. number:	728069
Customer item no.:	60920	Units:	8

3 Phase cast resin transformer according to Standard IEC

Eco Design regulation 548/2014 // 2009/125/EG & Customer specification: V-3.1-EL.TR.01-A-B

Protection cast resin transformer:	IP00	Protection housing:	IP44
Installation site at IP00 / IP44:	Indoor / Indoor	Mass at IP00 / IP44 [kg]:	8600 / 10000
Maximum altitude [m]:	1000	delivery tapping [kV]:	33,000
Max. temp. of cooling medium [°C]:	40	Max. dur. of short circuit [sec.]:	2,0
Environment class:	E2	manufacturing year :	9.2016
Climate class:	C2	K-factor:	
Fire class:	F1	\hat{I}_E / \hat{I}_N :	
Service:	Continue	$T_{0,5}$ [sec.]:	
Kind:	PT		
Corematerial: Grain-oriented electrical steel Mass [kg]: 6151,5			
	HV	MV	LV
Rated power [kVA]:	3800	3300	750
Rated voltage [V]:	+2x 825V (2,5 %)		
	33000	942	665
	-2x 825V (2,5 %)		
Rated current [A]:	66,48	2022,6	651,1
Um [kV]:	36,0	1,1	1,1
LI [kV]:	170,0	0,0	0,0
Insulation class:	F	F	F
Max. temperature rise [K]:	100	100	100
Conductor material / Mass [kg]:	Al / 552	Al / 411	Al / 84
Continuous short circuit current [kA]:	0,88	30,67	32,77
			Frequency [cps]: 50,00
			Vector group: Dyn5yn5
			Cooling: AF

At 0,9 Un service with Sn allowed

Customer: Senvion GmbH

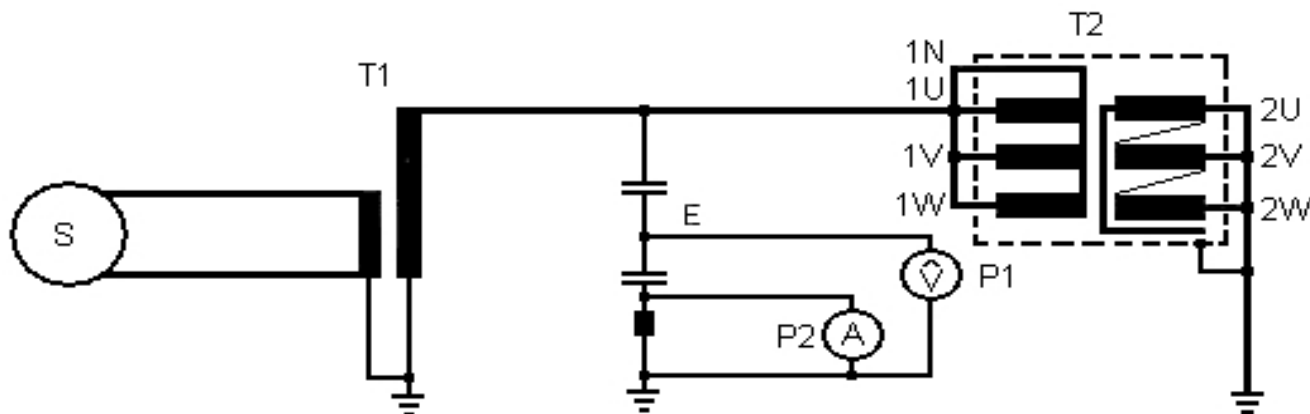
Order number: 200/4500338765
Date of order: 17.06.2016
Customer item no.: 60920

Order-number: 142017672/10
Serial-number: 286099
Type: DTTHK1NG 3150/30
Wd. number: 728069
Units: 8

Dielectric tests

Separate-source AC withstand voltage test HV:
Separate-source AC withstand voltage test MV:
Separate-source AC withstand voltage test LV:
Separate-source AC withstand voltage test of auxiliary wiring:
Induced AC withstand voltage test LV:

[kV]	[cps]	[sec.]
70,0	50	60
5,0	50	60
5,0	50	60
2,0	50	60
1,330	200	30

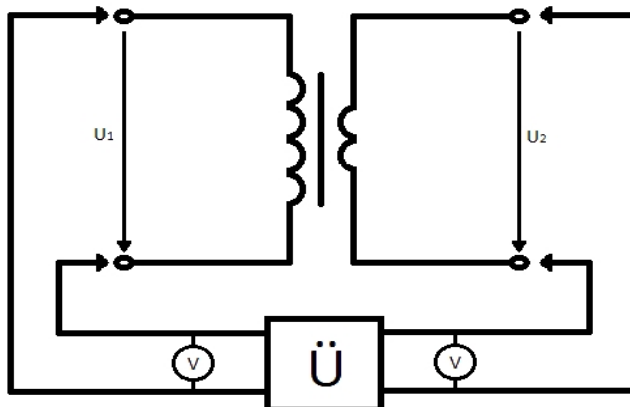


example scheme

Measurement of voltage ratio and check of phase displacement

connection HV / MV:	34650/942	33825/942	33000/942	32175/942	31350/942
Phase U	0,04	0,03	0,01	-0,01	-0,04
deviation in [%]:					
Phase V	0,06	0,05	0,03	0,01	-0,02
Phase W	0,05	0,04	0,02	0,00	-0,02
Phase displacement:	✓	✓	✓	✓	✓

connection HV / LV:	34650/665	33825/665	33000/665	32175/665	31350/665
Phase U	0,03	-0,02	0,00	-0,06	-0,06
deviation in [%]:					
Phase V	0,06	0,02	0,02	-0,02	-0,03
Phase W	0,04	0,01	0,00	-0,03	-0,04
Phase displacement:	✓	✓	✓	✓	✓



example scheme

Customer: Senvion GmbH

Order number: 200/4500338765
Date of order: 17.06.2016
Customer item no.: 60920

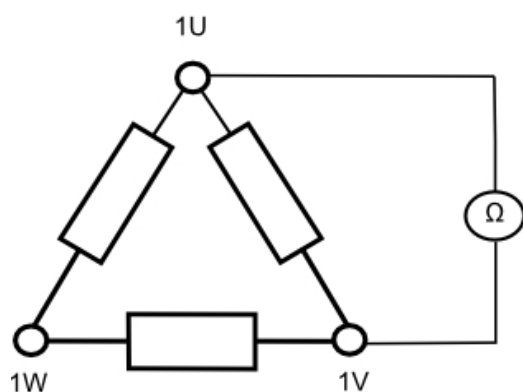
Order-number: 142017672/10
Serial-number: 286099
Type: DTTHK1NG 3150/30
Wd. number: 728069
Units: 8

Measurement of winding resistance

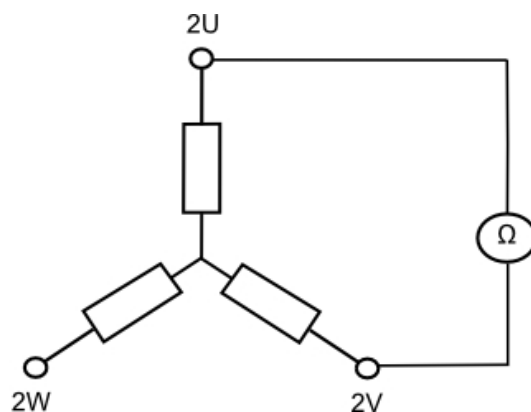
HV 33,000 kV
1U - 1V 1,71328
1U - 1W 1,71404
1V - 1W 1,71826

MV 0,942 kV LV 0,665 kV
2U - 2V 0,0008313 3U - 3V 0,0015913
2U - 2W 0,0008395 3U - 3W 0,0016649
2V - 2W 0,0008319 3V - 3W 0,0015925

Measured values in Ω // at Temperature 22,74°C



example scheme

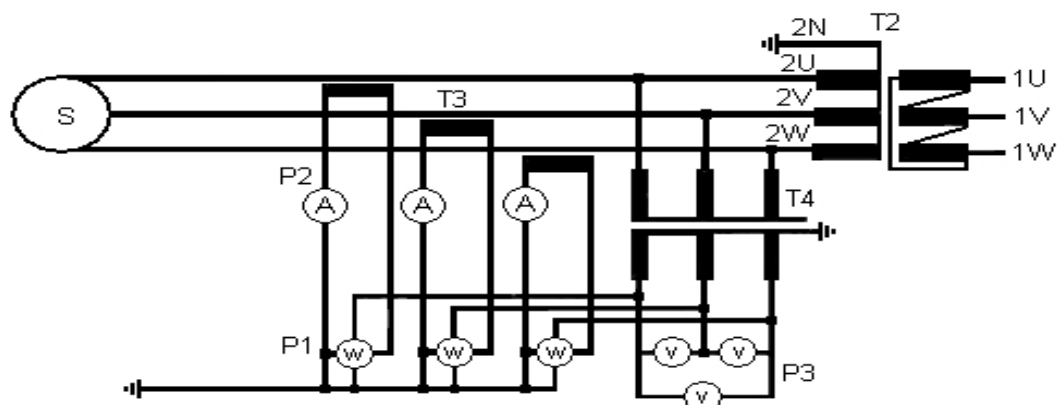


Measurement of no-load loss and current

Voltage [V]:	Currents [A]:	Losses [W]:
U_{12} 664,5	I_1 5,865	P_1 1727
U_{23} 666,3	I_2 4,078	P_2 1330
U_{31} 664,6	I_3 5,804	P_3 2098
\bar{U} 665,1	\bar{I} 5,249	Σ 5155

connection LV 665 V & Frequency 50 cps

I_0 [%]: 0,159 P_0 [W]: 5155



example scheme

Customer: **Senvion GmbH**

Order number: **200/4500338765**
Date of order: **17.06.2016**
Customer item no.: **60920**

Order-number: **142017672/10**
Serial-number: **286099**
Type: **DTTHK1NG 3150/30**
Wd. number: **728069**
Units: **8**

Measurement of short-circuit impedance and load loss

connection HV 33 kV & Frequency 50 cps; MV 942 V short-circuit at 3300 kVA

Voltage [V]:	Currents [A]:	Losses [W]:	PI at Ir & 22,74 °C [W]: 15757		
U ₁₂ 1327,6	I ₁ 35,241	P ₁ 4406,2	Losses & ez at 120 °C		
U ₂₃ 1329,6	I ₂ 35,418	P ₂ 1933,1	Pz [W]: 1481	ex [%]: 6,56	
U ₃₁ 1325,0	I ₃ 35,200	-P ₃ 453,3	I ² R [W]: 19071	er [%]: 0,62	
Ü 1327,4	Ī 35,286	Σ 5886,0	PI [W]: 20552	ez [%]: 6,59	

connection HV 33 kV & Frequency 50 cps; LV 665 V short-circuit at 750 kVA

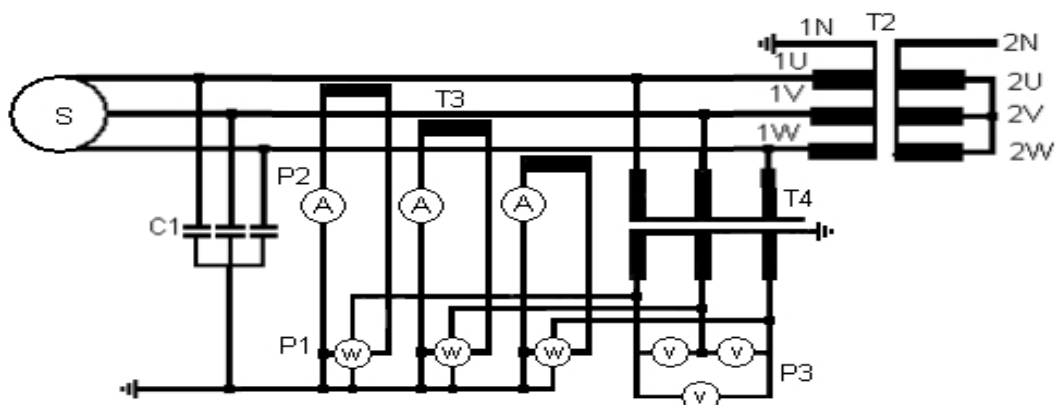
Voltage [V]:	Currents [A]:	Losses [W]:	PI at Ir & 22,74 °C [W]: 1630		
U ₁₂ 415,37	I ₁ 8,354	P ₁ 214,9	Losses & ez at 120 °C		
U ₂₃ 416,47	I ₂ 8,389	P ₂ 230,7	Pz [W]: 114	ex [%]: 1,97	
U ₃₁ 415,85	I ₃ 8,340	P ₃ 216,1	I ² R [W]: 2048	er [%]: 0,29	
Ü 415,90	Ī 8,361	Σ 661,7	PI [W]: 2162	ez [%]: 1,99	

connection MV 0,942 kV & Frequency 50 cps; LV 665 V short-circuit at 750 kVA

Voltage [V]:	Currents [A]:	Losses [W]:	PI at Ir & 22,74 °C [W]: 1376		
U ₁₂ 2,6458	I ₁ 283,66	P ₁ 144,7	Losses & ez at 120 °C		
U ₂₃ 2,7001	I ₂ 290,66	P ₂ 269,7	Pz [W]: 60	ex [%]: 0,42	
U ₃₁ 2,7704	I ₃ 287,73	P ₃ 123,2	I ² R [W]: 1800	er [%]: 0,25	
Ü 2,7054	Ī 287,35	Σ 537,6	PI [W]: 1860	ez [%]: 0,49	

Losses & ez at 3800 kVA & 120 °C

PI [W]: **25282** ez [%]: **7,92**



example scheme

Customer: Senvion GmbH

Order number: 200/4500338765
Date of order: 17.06.2016
Customer item no.: 60920

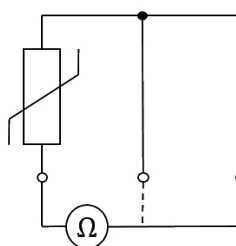
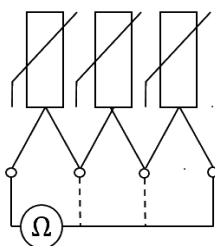
Order-number: 142017672/10
Serial-number: 286099
Type: DTTHK1NG 3150/30
Wd. number: 728069
Units: 8

Temperature sensor resistance measurement at 22,74°C:

1-2-3 PT 100/3 Core Phase V 4*111 Ω
4-5-6 PT 100/3 LV Phase U 4*111 Ω
7-8-9 PT 100/3 LV Phase V 4*111 Ω
10-11-12 PT 100/3 LV Phase W 4*111 Ω
13-14-15 PT 100/3 MV Phase U 4*111 Ω
16-17-18 PT 100/3 MV Phase V 4*111 Ω
19-20-21 PT 100/3 MV Phase W 4*111 Ω

22-23 Trip LV Phase U PTC 150°C black - black 71/68 Ω
24-25 Trip LV Phase V PTC 150°C black - black 69/60 Ω
26-27 Trip LV Phase W PTC 150°C black - black 66/61 Ω
28-29 Trip MV Phase U PTC 150°C black - black 75/70 Ω
30-31 Trip MV Phase V PTC 150°C black - black 72/62 Ω
32-33 Trip MV Phase W PTC 150°C black - black 79/77 Ω
34-35 Trip Core Phase V PTC 150°C black - black 70/66 Ω

example scheme



Remarks:

Customer: Senvion GmbH

Order number: 200/4500338765
Date of order: 17.06.2016
Customer item no.: 60920

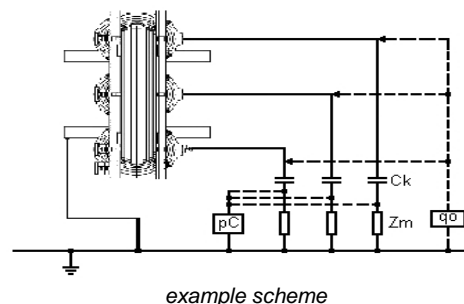
Order-number: 142017672/10
Serial-number: 286099
Type: DTTHK1NG 3150/30
Wd. number: 728069
Units: 8

Measurement of partial discharge

Measuring circuit

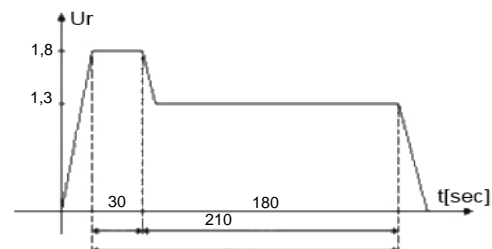
Measurement in tap: 3 33 kV

Calibration of measuring circuit with the
complete test circuit:
Calibration factor $K_{\text{ü}} = 1,97$



Testing voltage

30 sec.	[kV]	180 sec.	[kV]
1,8 * UrHV	59,40	1,3 * UrHV	42,90
1,8 * UrMV	1,696	1,3 * UrMV	1,225
1,8 * UrLV	1,197	1,3 * UrLV	0,865



Test results in pC:

Testing voltage	after Time [sec.]	1U	1V	1W
1,3 * Ur	90	1	1	1
	180	1	1	1
	210	1	1	1
Background level		1	1	1

Customer:	Senvion GmbH	Order-number:	142017672/10
		Serial-number:	286099
Order number:	200/4500338765	Type:	DTTHK1NG 3150/30
Date of order:	17.06.2016	Wd. number:	728069
Customer item no.:	60920	Units:	8

Test results / 3.1 Acceptance test certificate according to DIN EN 10204:2004

Routine testing

Test passed

Dielectric tests

Separate-source AC withstand voltage test HV:	70 [kV]; 50 [cps]; 60 [sec.]	✓
Separate-source AC withstand voltage test MV:	5 [kV]; 50 [cps]; 60 [sec.]	✓
Separate-source AC withstand voltage test LV:	5 [kV]; 50 [cps]; 60 [sec.]	✓
Separate-source AC withstand voltage test of auxiliary wiring:	2 [kV]; 50 [cps]; 60 [sec.]	✓
Induced AC withstand voltage test LV:	1,33 [kV]; 200 [cps]; 30 [sec.]	✓

	Guarantee values:	tolerance:	Measured values:	deviation:	
Measurement of voltage ratio and check of phase displacement					
Ratio at connection HV / MV [%]:	33000/942	± 0,50	0,03		✓
Ratio at connection HV / LV [%]:	33000/665	± 0,50	0,02		✓
Measurement of winding resistance at 22,74 °C					
Measurement of winding resistance HV MV LV	--	--	--	--	✓
Measurement of no-load loss and current at connection LV 665 V & 50 cps					
Po [W]:	5700	+0,0%	5155	-9,56%	✓
Io [%]:			0,159		✓
Measurement of short-circuit impedance and load loss at 120 °C					
PI at 3800 kVA; HV/MV+LV [W]:	26923	+0,0%	25282	-6,09%	✓
ez at 3300 kVA; HV/MV [%]:	6,51	±10,0%	6,59	1,28%	✓
ez at 750 kVA; HV/LV [%]:	2,00	±10,0%	1,99	-0,65%	✓
Po + PI [W]:	32623	+0,0%	30438	-6,70%	✓
PEI (at k[PEI] 0,45 = 1716 kVA) (A) [%]:	99,348	--	99,399	0,05%	✓
Measurement of partial discharge					
PD max. HV at 1,3 x Rated voltage [pC]: (Background level 1 [pC])	≤10	--	1		✓

Customer:	Senvion GmbH	Order-number:	142017672/10
		Serial-number:	286099
Order number:	200/4500338765	Type:	DTTHK1NG 3150/30
Date of order:	17.06.2016	Wd. number:	728069
Customer item no.:	60920	Units:	8

**Gemäß der EG - Richtlinie 2009/125/EG zur umweltgerechten
Gestaltung energieverbrauchsrelevanter Produkte
gemäß Anhang VI;**

(in accordance with the EG - Directive 2009/125/EC
Ecodesign of energy related products in accordance with Annex VI)

Hiermit erklären wir, dass das nachstehend bezeichnete Produkt in seiner Konzeption und Bauart sowie in der von uns in Verkehr gebrachten Ausführung den Anforderungen der EG-Richtlinie 548/2014 zur umweltgerechten Gestaltung energieverbrauchsrelevanter Produkte entspricht. Bei einer mit uns nicht abgestimmten Änderung des Produktes verliert diese Erklärung ihre Gültigkeit.

(Hereby we declare that the product designated below, regarding its design and build and the model placed into circulation by us, corresponds to the EC Eco- Regulation No 548/2014 of energy related products Directive. In case of a modification to the product not coordinated with us, this Declaration shall become invalid.)

Hersteller:
(Manufacturer)

Starkstrom -Gerätebau GmbH
Ohmstraße 10
D-93055 Regensburg, Germany

Es wird die Übereinstimmung mit folgenden für das Produkt geltenden
Richtlinien/Bestimmungen erklärt.

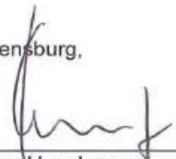
(The conformity with the following directives/regulations will be declared)

- **EG Richtlinie 2009/125/EG vom 21. Oktober 2009 über umweltgerechte
Gestaltung energieverbrauchsrelevanter Produkte**
(EC Directive 2009/125/EC of 21 October 2009 on the Ecodesign of energy related products)
- **EG Verordnung Nr. 548/2014 vom 21. Mai 2014 zur Umsetzung der
EG - Richtlinie 2009/125/EG**
(Regulation EC No. 548/2014 of 21 May 2014 to implement the EC Directive 2009/125/EC)

Angewandte Normen sind insbesondere:
(Applied standards are especially)

EN 60076-11:2004
EN 50588-01:2015
EN 50629-01:2015

Regensburg,


Stefan Hausberger
Managing Director

EG-Konformitätserklärung – EC-Declaration of Conformity